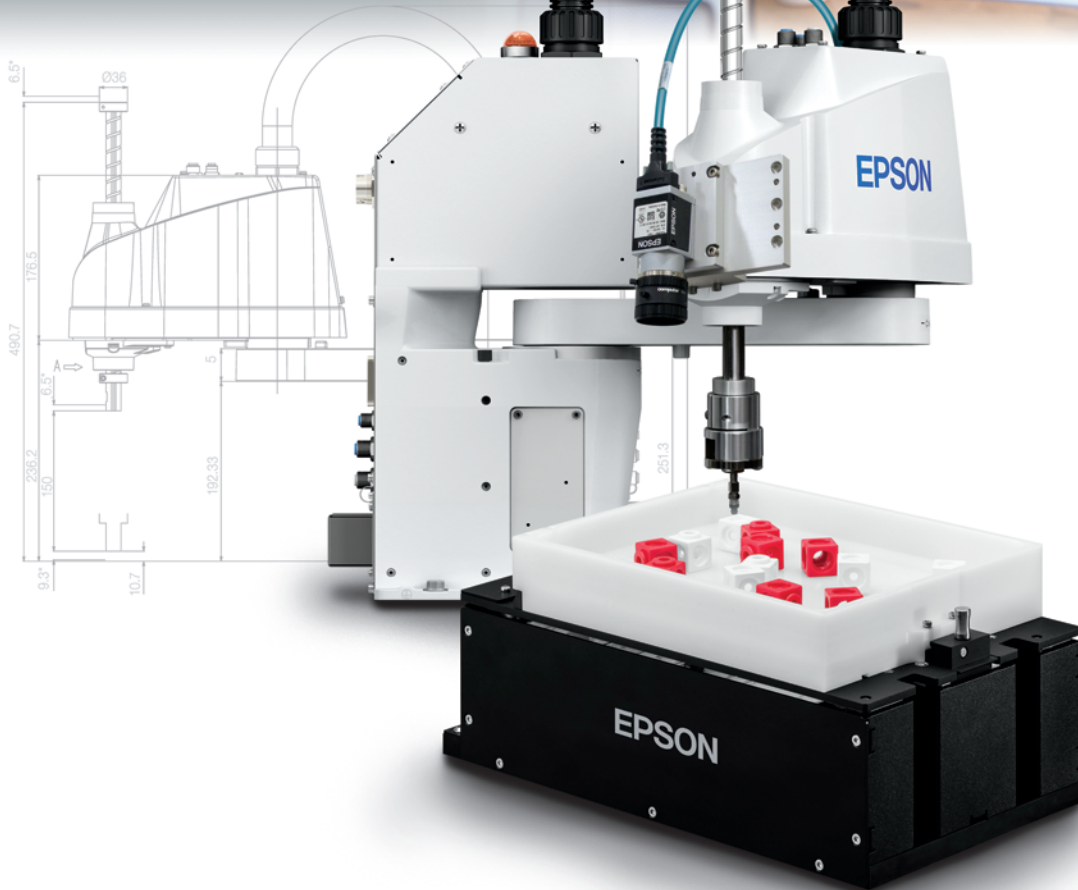


**EPSON**<sup>®</sup>  
EXCEED YOUR VISION

# THE INTELLIFLEX™ FEEDING SYSTEM



# Introducing the smart parts singulation solution.

**Powered by Epson® robots, IntelliFlex software and Vision Guide**, the IntelliFlex Feeding System offers a smart alternative to part feeders available in the market today. This revolutionary system helps eliminate costly, time-consuming retooling and allows manufacturers to work with a wide variety of parts without purchasing new equipment. Integrated with Epson RC+® Development Software, the IntelliFlex Feeding System offers easy setup and configuration from one environment. Its point-and-click interface helps reduce the typical development time required for advanced applications. Smart auto-tuning automatically adjusts the IntelliFlex Feeding System for new parts, giving you a flexible, cost-efficient, future-proof parts singulation solution.







# Engineered to reduce development time vs. typical flexible feeders

Fully integrated with the **Epson RC+ Development Software**, the IntelliFlex Feeding System makes setup and configuration easier than ever. Its point-and-click interface helps reduce the typical development time required for advanced applications, often taking it from weeks down to days.

## EPSON SYSTEM SETUP

- 1. Vision Programming**
  - Built-in robot-to-vision calibration and point & click programming
- 2. Parts Tuning**
  - Automatic parts tuning with vision feeder integration
- 3. Parts Control Adjustment**
  - Configuration wizard for defining part separation pickup area and more

## TYPICAL SYSTEM SETUP

- 1. Feeder Communications**
  - Low-level protocol using feeder command set
- 2. Feeder Tuning**
  - Getting parts to move properly
- 3. Vision Setup and Calibration**
  - Calibrating vision system to robot
- 4. Vision Programming**
  - Finding parts reliably
- 5. System Programming**
  - Robot + Feeder + Vision coordination
- 6. Optimization**
  - Fine-tuning and performance optimization



**EPSON**

**WARNING**

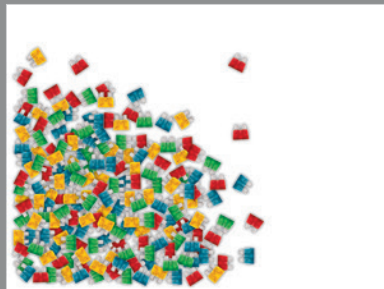
# Easy customization to support a wide variety of parts

The IntelliFlex Feeding System works in conjunction with Epson RC+ Development Software to provide a step-by-step approach to system configuration. An easy-to-use wizard makes it simple to set up the feeder to the exact parameters needed for many different part types.



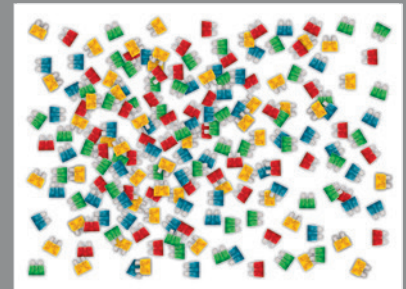
## Multi-axis vibration technology for optimized parts control

1



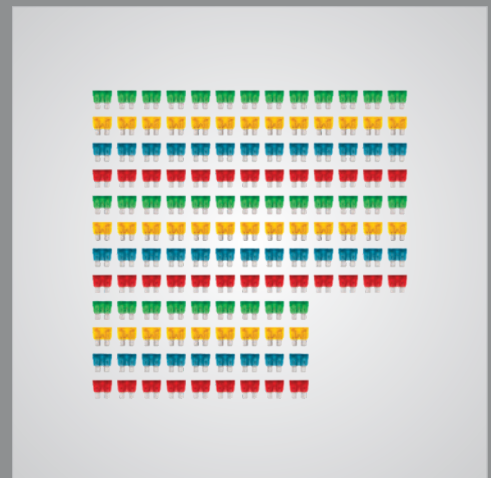
Parts cannot be picked when they are bunched together

2



Vibration technology is used to separate parts so they can be found and picked by the robot

3



Parts are then separated and precisely placed across the full scope of the pallet

• **Vision Guide** is used with IntelliFlex software to drive feeder motions and optimize parts singulation.

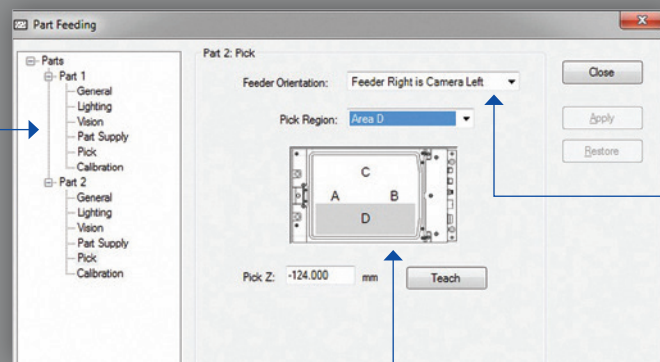


# Precision parts calibration with smart auto-tuning

**Epson RC+ Development Software** also features an intuitive wizard to guide users through customized calibration. Step-by-step, this wizard automatically determines the exact values needed for optimum tuning and calibration.

## Part pickup regions maximize parts throughput

Easily set parameters specific to each part, no coding required

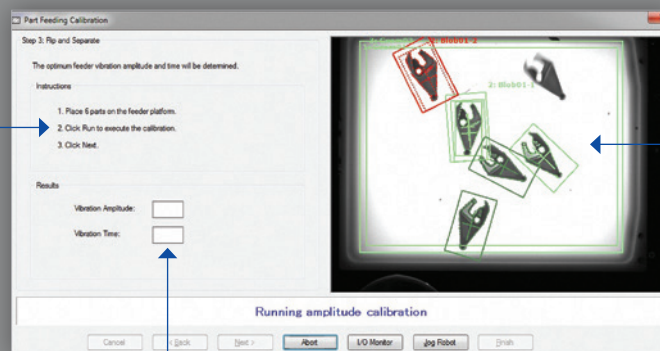


Configures feeder orientation to properly select pickup area without the need to modify physical application layout

Define part pickup area to optimize cycle time

## Part calibration (tuning) wizard reduces tuning time

3 simple steps to set up flip and separate calibration parameters



Integrated image display window to show part separation results

Automatically computes and displays vibration amplitude and vibration time tuning parameters

# Powerful software made to meet your needs.

Offering multiple options designed to meet the needs of most any automation solution, IntelliFlex can support up to 16 different parts per project.

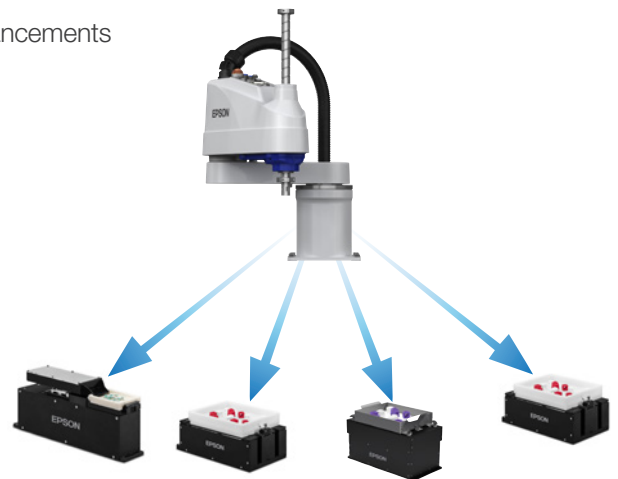
Comprehensive software enables the robot to pick up to 4 active parts per feeder, at any given time. There is even an option, on select models, to pick parts from one feeder using two different robots.

## Epson RC+ updates offer even greater flexibility

The latest version of our software, features many new tools and enhancements to make implementing automation solutions easier than ever.

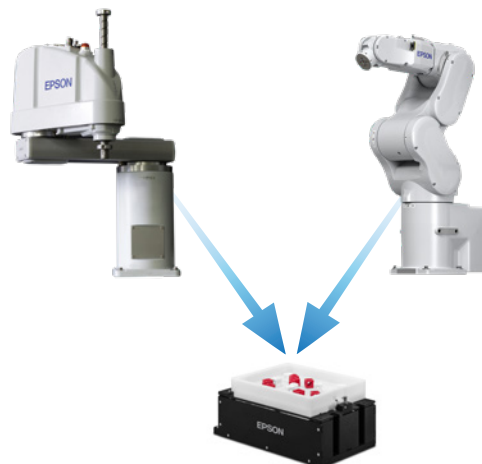
### 1 Robot/Controller, up to 4 Feeders

- Supported by select robots
- Feeders can be the same size or different sizes to accommodate a range of part sizes



### 2 Robots, 1 Feeder

- Supported by select robots







# Options to meet your needs today and in the future

**Choose from a variety of options**, designed to meet your needs, based on the parts and materials being handled. Multiple backlight options are available to meet the vision lighting requirements for your specific parts. Tray configuration options are also available to accommodate varying part types.

- **Backlight options** — red, white, green, blue and infrared available
- **Tray configuration options** — ESD/anti-static, anti-stick, anti-rolling, medical and black available
- **Hopper** — for easy loading of additional parts
- **Purge** — automatically remove parts for seamless changeovers



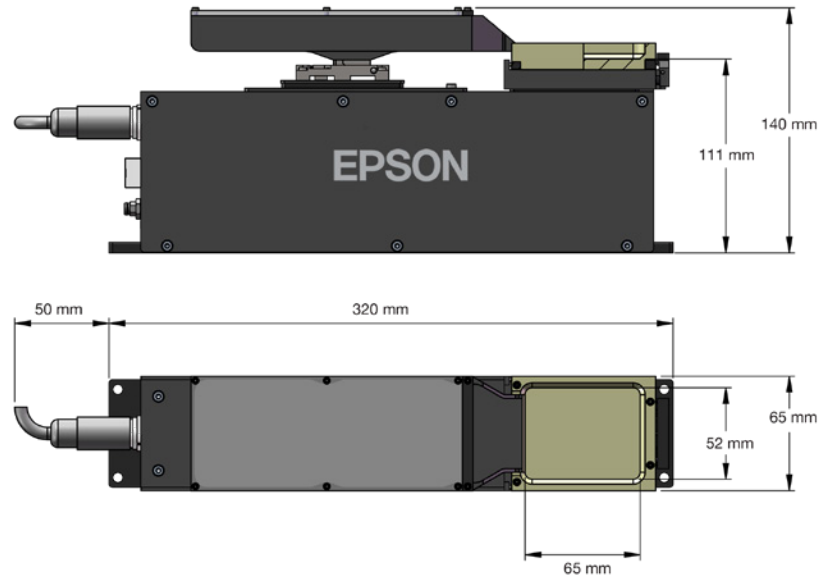
# IntelliFlex Feeding System Specifications

Flexible Feeder Specifications				
Model Name	IntelliFlex 80	IntelliFlex 240	IntelliFlex 380	IntelliFlex 530
Model Number	RIF80	RIF240	RIF380	RIF530
Part Size Dimensions	3 - 15 mm	5 - 40 mm	15 - 60 mm	30 - 150 mm
Max Surface Load Per Feeder	0.05 kg	0.40 kg	1.5 kg	2.0 kg
Communication	Ethernet (TCP/IP)			
Power Supply	24 V / 6 A	24 V / 8 A	24 V / 20 A	24 V / 20 A
Vibration Platform (Length x Width)	65 x 52 mm	195 x 150 mm	254 x 325 mm	427 x 371 mm
Footprint (Length x Width x Height)	320 x 65 x 140 mm	300 x 171 x 132 mm	499 x 257 x 307 mm	600 x 372 x 320 mm
Compatible Robot Series	SCARA: G/LS-B/RS/T 6-Axis: C/N/VT			
Vision Integration	Vision Guide PV1 and CV2			
Software Features				
Max # Of Feeders Supported Per Robot Controller (All-in-Ones)	2			
Max # Of Feeders Supported Per Robot Controller (RC700A & RC90B)	4			
Max # Of Robots Sharing The Same Feeder At The Same Time (RC700A With Drive Units Only)	2			
Max # Of Robots Sharing The Same Feeder At The Same Time (RC90B & All-in-Ones)	1			
Max # Of Unique Parts Per Feeder Running At The Same Time	4			
Max # Of Parts Per Development Environment Project (Epson RC+)	16			
Purge Software Function (IntelliFlex 80 Requires Purge Calibration)	Supported			
Options				
Purge Hardware	Optional hardware required	Feeder customization required	Optional hardware required	
Integrated Backlight Options	White / Red / Infrared / Green / Blue			
Tray Configuration Options	ESD (Anti-static) Anti-stick Anti-rolling Medical Black			
Hopper Sizes	0.16 L	2 L / 3 L	10 L	15 L
What's In The Box?	Flexible Feeder, IntelliFlex Software, Power and Communication Cables			
Support	<b>Customer Service</b> (562) 290-5920 <a href="mailto:service@robots.epson.com">service@robots.epson.com</a> <b>Applications Support</b> (562) 290-5930 <a href="mailto:applications@robots.epson.com">applications@robots.epson.com</a> <b>Sales Inquiries</b> (562) 290-5997 <a href="mailto:info@robots.epson.com">info@robots.epson.com</a>			



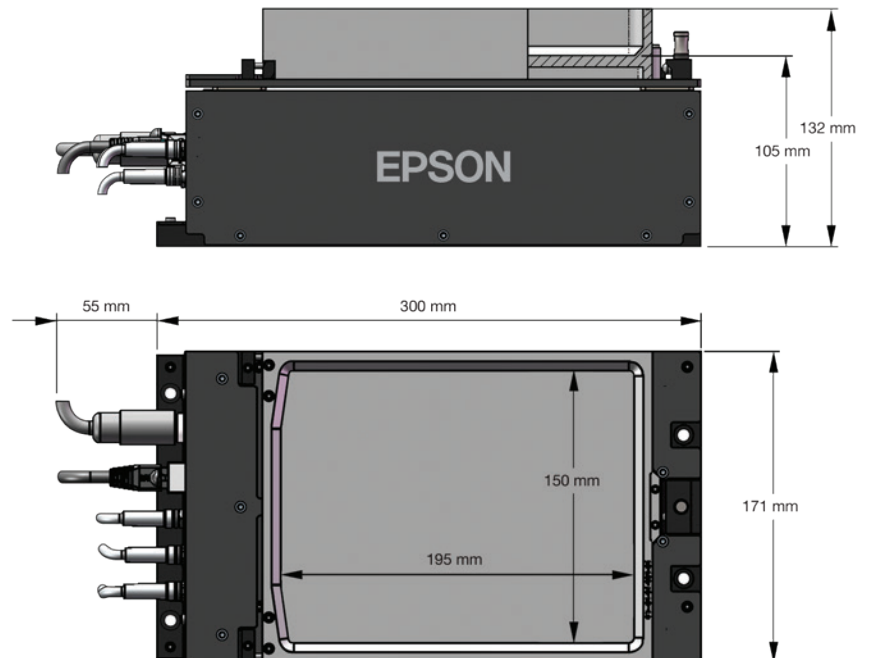
## IntelliFlex 80

- Part sizes supported: 3 to 15 mm
- Vibration platform: 65 x 52 mm
- Hopper size: 0.16 L



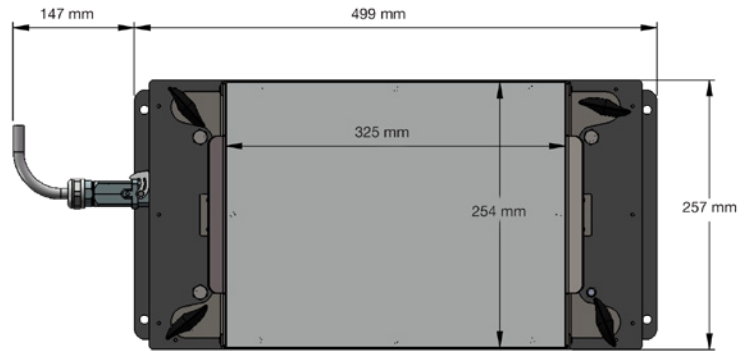
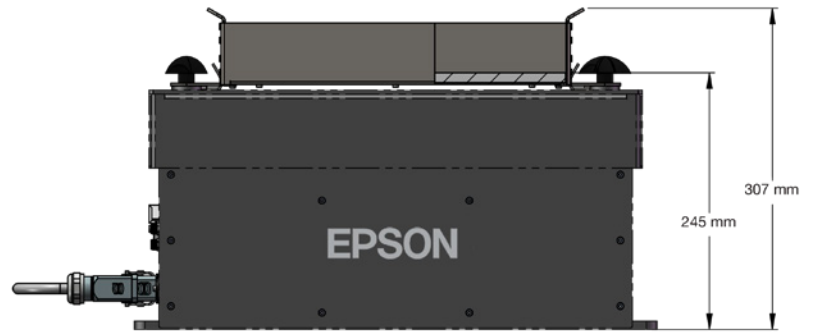
## IntelliFlex 240

- Part sizes supported: 5 to 40 mm
- Vibration platform: 195 x 150 mm
- Hopper size: 2 L / 3 L



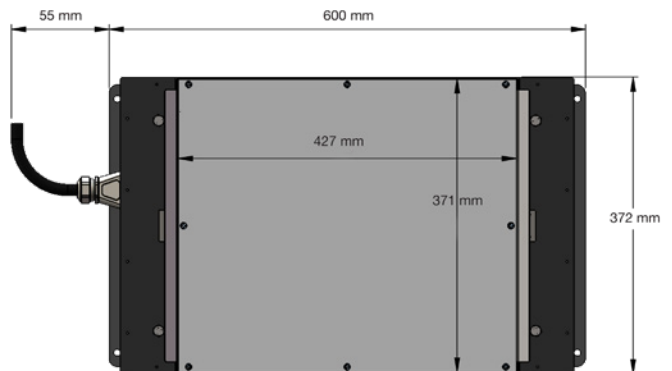
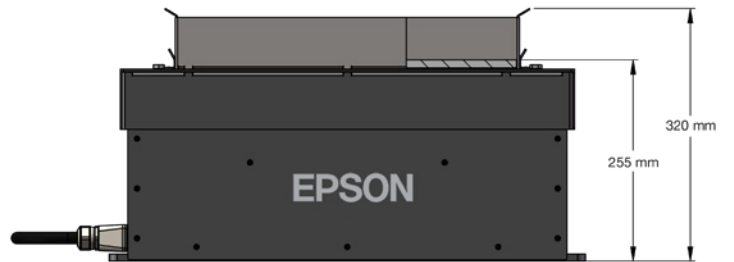
## IntelliFlex 380

- ▶ Part sizes supported: 15 to 60 mm
- ▶ Vibration platform: 325 x 254 mm
- ▶ Hopper size: 10 L



## IntelliFlex 530

- ▶ Part sizes supported: 30 to 150 mm
- ▶ Vibration platform: 427 x 371 mm
- ▶ Hopper size: 15 L





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- Cost-effective, high-quality solutions
- A commitment to the environment

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